





SMT Innovation

Premium High-Efficiency Modular Mounter

All-round surface mounter with Yamaha's 1-head solution delivers superior productivity and versatility!

Maximize your productivity
2-beams – 2-heads with highest speed in its class
115,000 CPH (under optimum conditions as defined by Yamaha Motor)

The 1-head solution! No need to exchange heads!

0201 mm to 55 x 100 mm

component size

Deliver highest mounting quality due to new Low-impact nozzle

Operation evolved to latest level Allows intuitive operation with new State-Of-Art GUI



FEATURE 1 Fusion with ∑ technology achieves maximum productivity

NEW High-speed general-purpose rotary RM head achieves 115,000 CPH!

Rotary head boosts component mounting of supertiny to large size components. This results in both high-speed production and flexibility, where head replacement is no longer needed. This is the Yamaha 1-head solution technology concept. This mounter

can handle components ranging from super-tiny 0201 mm components up to medium-sized odd-shaped components with heights of 6.5 mm, and 12 x 12 mm dimensions.



NEW Overdrive motion

Utilizes the overdrive motion concept from \(\) technology that minimizes the interference

range between 2 heads to achieve higher productivity.



NEW 8mm high-speed feeder type

We offer a product line of high-speed feeders capable of supporting RM heads that achieve high productivity. Component feed speed is drastically

improved which supports ultra-high-speed RM head component pickup.



FEATURE 2

Broad-ranging production capacity thanks to the 1-head solution

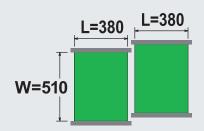
IN-LINE HM head

Universal type head provides full versatility to support high-speed handling ranging from super-tiny 0201 components on up to large-size components of 55 x 100 mm and heights to 15 mm. Combining these with RM heads delivers high-speed pickup and mounting of all types of components.



NEW Dual-stage conveyor

The dual-stage conveyor has evolved to an even higher level, with better PCB support and handling (maximum PCB width 510 mm). High-speed PCB conveying drastically cuts the time needed for PCB changeovers.



Dual stage (2 PCB conveyance)

Handles various types of components





FEATURE 3

Standard features that maintain component mounting quality at a peak level!

NEW Low impact nozzle gives high-quality mounting

Lightweight nozzles are essential standard equipment for ensuring high-speed, low-impact mounting, which is essential for mounting ultra-small components next to each other in narrow spaces. These nozzles comes with nozzle IDs and improved nozzle health check features.

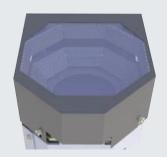


Nozzle health care - feeder maintenance warnings

Self-diagnosis and self-recovery functions continuously maintain nozzles and feeders in a clean state for continuous high-quality production.

NEW Vision system further enhances component mounting quality

Component recognition cameras can flexibly switch between line imaging and area imaging. Side-view cameras improve quality during mounting of tiny components.





FEATURE 4

Ensures high-efficiency production with a full range of functions!

NEW State-of-Art GUI design

Achieves both easy-viewing operability and screen design. Operator mode improves machine operability during production and setups/changeovers.



Auto loading feeder

Also supports preset systems for auto loading feeders. It reduces the load on the operator by widening out the component supply timing.



Automatic push-up pin exchange system

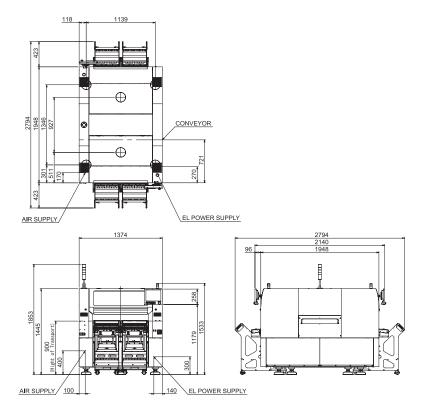
This automatically positions the pushup pins. Combining this feature with automatic setups vastly cuts the work time during model changeovers.





	YRM20	
Specifications	High-speed general-purpose rotary RM head	IN-LINE HM head
Nozzles (per 1-head unit)	18	10
Applicable components	0201 to W 12 x L 12 mm, H 6.5 mm or less	0201 to W 55 x L 100 mm, H 15 mm or less
Mounting capability uring high-production mode)	115,000 CPH 78,000 CPH IPC 9850	98,000 CPH 68,000 CPH IPC 9850
Mounting accuracy (during high-precision mode)	During use under in-house optimal conditions: ±0.025 mm, Cpk ≧ 1.0	
Number of component types	Feeder carriage exchange: max. 128 types = 32 feeders x 4 (conversion for 8 mm tape feeder	
PCB dimensions	Dual-stage specifications 1 PCB conveyance: L 810 x W 510 mm to L 50 x W 50 mm 2 PCB conveyance: L 380 x W 510 mm to L 50 x W 50 mm	
Power supply	3-phase, AC 200/208/220/240/380/400/416 V ±10 %, 50/60 Hz	
Air supply source	0.45 MPa or more, in clean, dry state	
External dimension (excluding projections)	L 1,374 x W 1,948 x H 1,445 mm	
Weight	Approx. 2,250 kg (main unit only)	

YRM20 external dimension



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The models shown in the photographs in this catalog may differ slightly from the standard specifications. Specifications and appearance are subject to change without prior notice.